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б	DISRUPTER SERIES: THE INTERNET OF THINGS,
7	MANUFACTURING AND INNOVATION
8	THURSDAY, JANUARY 18, 2018
9	House of Representatives
10	Subcommittee on Digital Commerce and Consumer Protection
11	Committee on Energy and Commerce
12	Washington, D.C.
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16	The subcommittee met, pursuant to call, at 10:00 a.m., in
17	Room 2123 Rayburn House Office Building, Hon. Robert Latta
18	[chairman of the subcommittee] presiding.
19	Members present: Representatives Latta, Kinzinger, Burgess,
20	Upton, Lance, Guthrie, Bilirakis, Bucshon, Walters, Costello,
21	Duncan, Schakowsky, Clarke, Cardenas, Dingell, Matsui, Welch,
22	Kennedy, Green, and Pallone (ex officio).
23	Staff present: Karen Christian, General Counsel; Margaret
24	Tucker Fogarty, Staff Assistant; Adam Fromm, Director of Outreach
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and Coalitions; Ali Fulling, Legislative Clerk, Oversight & 25 26 Investigations, Digital Commerce and Consumer Protection; Elena 27 Hernandez, Press Secretary; Bijan Koohmaraie, Counsel, Digital Commerce and Consumer Protection; Katie McKeogh, Press Assistant; 28 29 Alex Miller, Video Production Aide and Press Assistant; Madeline Vey, Policy Coordinator, Digital Commerce and Consumer 30 31 Protection; Hamlin Wade, Special Advisor, External Affairs; 32 Everett Winnick, Director of Information Technology; Greg Zerzan, 33 Counsel, Digital Commerce and Consumer Protection; Michelle Ash, 34 Minority Chief Counsel, Digital Commerce and Consumer Protection; 35 Evan Gilbert, Minority Press Assistant; Lisa Goldman, Minority 36 Counsel; Caroline Paris-Behr, Minority Policy Analyst; Michelle Rusk, Minority FTC Detailee; and C.J. Young, Minority Press 37 38 Secretary.

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Mr. Latta. Well, good morning.

I'd like to call the Digital -- the Subcommittee on Digital
Commerce and Consumer Protection to order. The chair now
recognizes himself for five minutes for an opening statement.

And, again, good morning and welcome to the first Disrupter Series hearing in 2018. Today, we are continuing the subcommittee's efforts to examine new and innovative technologies while learning directly from companies about what opportunities they see five to ten years in the future.

I'd like to thank all of our witnesses for being with us today and highlight that Owens-Illinois is headquartered in my district in Perrysburg, Ohio and I've been -- we have held two roundtables on IOT and cybersecurity issues with local businesses at your headquarters and I appreciate that.

Last summer, this subcommittee hosted a showcase with IOT companies for many of our member districts. We also held a hearing about how the IOT and interconnected network of physical objects embedded with sensors and communication devices that exchange information can improve productivity, increase response times, drive down costs, and benefit consumers.

59 Today, we will discuss how IOT is making American 60 manufacturing more competitive and how innovation is improving 61 the lives of Americans.

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We will also learn about barriers to the continued expansion

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63 of IOT and what policy makers should keep in mind as the use of64 IOT expands.

The ability of devices to communicate with other devices is revolutionizing industrial practices both in the United States and abroad. Already there are examples of smart components sending data about their performance and condition to workers who can monitor the equipment and if necessary replace it before it breaks down.

Municipal water systems embedded with sensors can relay
information about blockages or leaks that would help ensure that
the water keeps flowing.

Another example is how electricity providers can monitor electrical grids embedded with sensors and relays that can identify outages or surges, locate alternative pathways, and ensure that electrons keep flowing.

Looking forward, the potential to further -- to further
improve manufacturing processes through the combination of new
technologies stretches the imagination.

Utilizing IOT and other emerging technologies like augmented reality, workers will be able to virtually make adjustments to industrial systems to understand how to improve efficiency and then implement necessary changes without interrupting the manufacturing processes.

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IOT-connected factories will be able to monitor their need

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87 for raw materials and then order those materials from88 IOT-connected warehouses.

IOT-connected transportation service providers will then
deliver necessary products without the intervention of the human.
These and other opportunities allow IOT-connected manufacturing
centers the ability to devise their own ways to run more smoothly.

93 Expansion-smart industrial processes will continue to 94 create historic changes in how American companies build and 95 deliver products. More efficient factories means that consumers 96 will have more choices for the goods they purchase while being 97 able to retain them at a lower cost.

At the same time, like all new technologies, IOT will create
disruption in the manufacturing economy. This disruption will
create the need for new ways of educating and preparing our
workforce both now and in the future.

In addition, cybersecurity issues remain an ever present concern for an internet-connected service and the IOT is no different. Constant vigilance and improved coordination will be required to ensure that bad actors don't take advantage of the weaknesses in IT security policies.

Today, we look forward to our witnesses describing how IOT is being leveraged in their facilities to improve manufacturing processes, how to address concerns around cybersecurity, how this technology is likely to develop in the future, and what

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111 policymakers can do to help promote continued innovation in 112 American manufacturing.

113 And with that, I will yield back the balance of my time and now recognize the gentlelady from Illinois, the ranking member 114 115 of the subcommittee, for five minutes for an opening statement. 116 Ms. Schakowsky. Thank you, Mr. Chairman. 117 The internet of things, of course, has tremendous potential 118 to change manufacturing in the United States. Smart 119 manufacturing can help businesses save resources, improve 120 performance, and expand consumer choice.

For example, a senior can remove the need for a human worker
to physically check a machine. I didn't mean a senior. I meant
a sensor.

A sensor can remove the need for a human worker to physical check a machine, assuming everything works correctly. That sensor makes the worker's job easier and reduces the opportunity for human error.

As the internet of things evolves, even more and more processes can be automated and this raises some familiar issues for subcommittee -- familiar issues for subcommittee -- privacy, cybersecurity, safety, and labor market impacts.

Advanced manufacturing requires a different set of skills than the production line of previous generations and workers must be trained for these jobs, and we need to be responsive to the

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135 needs of workers who may be displaced by changes in manufacturing. We must also be mindful of accessibility. I think back to 136 137 the autonomous vehicle legislation that the House passed last year 138 that this committee worked on. Self-driving cars promise to open up new opportunities to those with disabilities. 139 That's great. 140 But some of those vehicles need to be accessible for people 141 in wheelchairs, for instance, so that we can fully realize the 142 potential to improve mobility.

The same goes for manufacturing workers. Depending on how the technology is designed and integrated, bringing the internet of things into manufacturing could either expand or limit job opportunities for those, for example, with visual impairments or physical disabilities.

148 In addition, we must ensure that businesses can get the full 149 benefit of smart manufacturing. Often, a prerequisite for 150 businesses to integrate new technologies is the broadband to 151 support it.

152 Last year, Democrats on the Energy and Commerce Committee 153 unveiled a comprehensive infrastructure package -- the LIFT 154 America Act, which included a \$40 billion investment in secure 155 and reliable broadband.

A serious infrastructure bill takes real dollars and I hope
that we can work together to advance that type of job-creating
legislation.

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159 I would also note that some of the advances we see in the 160 manufacturing stem for research supported by the federal 161 government. For example, President Obama established a national network 162 163 for manufacturing innovation which included the Digital 164 Manufacturing and Design Innovation Institute in Chicago, which 165 I have visited. The Trump budget eliminates funding for the Manufacturing 166 167 Institutes. The U.S. can only lead in research if we invest in 168 research. 169 We need a bipartisan deal to raise the budget caps on both 170 the defense and non-defense side so that important investments 171 in infrastructure and innovation can continue. I thank you, and I yield back, unless there is anybody who 172 wants my remaining time. Okay. I yield back. 173 174 Thank you. 175 Thank you very much. The gentlelady yields Mr. Latta. 176 back. 177 The chairman of the full committee has not arrived yet. But 178 is there anyone on our -- the Republican side -- wishing to claim 179 that time? 180 Not hearing anyone, the chair now recognizes the ranking 181 member of the full committee, the gentleman from New Jersey, for 182 five minutes. NEAL R. GROSS

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Mr. Pallone. Thank you, Mr. Chairman.

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184 Since 2015, this subcommittee has been examining the 185 opportunities and challenges of the internet of things, from 186 autonomous vehicles to wearable technology.

But the internet of things extends beyond consumer products. It can be found across industries including in the energy, healthcare, and transportation sectors, and today we will discuss how it can help make manufacturing more efficient, more productive, and more safe.

The internet of things is used in smart manufacturing to make real-time control of production possible. Companies report that using smart manufacturing technologies lowers their energy use, reduces waste, improves product quality, and saves money, and with more efficient manufacturing we see less pollution, fewer health issues for our work force, and more opportunities for good technology-based jobs.

As with all connected technologies, strong cybersecurity is essential to successful smart manufacturing. While the internet of things helps ensure that a manufacturer is monitoring, measuring, and sensing control systems work together, one weak point can affect the whole network.

Imagine the potential consequences if a malicious actor brought down automated manufacturing at a pharmaceutical plant that makes vaccines or if network disruptions affect the quality

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control monitoring for seatbelts at an auto plant.

Experts have found that companies in the U.S. are not doing enough to address these risks and that a strong comprehensive framework for cybersecurity in manufacturing is urgently needed.

And also, unlike our smart phones, which seem to be replaced every few years, large machinery is used for decades, adding to the difficulty of ensuring they are consistently and properly updated for security vulnerabilities.

215 And I have said at previous hearings on automation that we 216 should not be scared of these new technologies but we must realize 217 their potential effect on jobs.

To stay competitive, we must ensure that employers are prepared for the changing workplace and we need to invest more in research and development so that the U.S. continues to lead the world in innovation.

For years, we have listened to experienced witnesses in industry, academia, and government tell us that federal investment is vital if you want to keep making things in America.

225 Unfortunately, the Trump administration proposed a budget 226 last year that eliminates dozens of essential successful programs 227 that make manufacturing innovation possible and provides support 228 for U.S. factory workers.

229 Moreover, industry witnesses repeatedly tell us what they 230 really need is stability. Yet, Republicans have repeatedly

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failed to pass final appropriation bills for the fiscal year that
began on October 1st and we are once again at a deadline tomorrow.
It appears that Republicans are going to try once again to kick
the can down the road.

And with this delay, Republicans are adding even more instability, ultimately hurting American manufacturers and workers. I think those delays must end, but we will see.

And I would like to yield the remainder of my time to the gentlewoman from California.

Ms. Matsui. Thank you, Ranking Member Pallone.

The internet of things and the industrial internet of things represents a shift in how companies and manufacturers interact with data.

244 Smart manufacturing enables real-time monitoring and 245 tracking of a company's assets through the manufacturing process. 246 New technologies and tools can be critical to the means of 247 facilitating the efficiencies promised by Industry 4.0.

248 Of course, connectivity is a cornerstone of the next 249 industrial revolution and wireless connectivity depends on the 250 availability of spectrum.

I believe that technologies like block chain could play an
interesting role in both spectrum sharing to potentially maximize
efficient use of spectrum bands and as a means of tracking digital
records in real time.

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255 Thank you, and I look forward to the witnesses, and I yield 256 back. 257 Mr. Pallone. And I yield back, Mr. Chairman. 258 Mr. Latta. Thank you very much. The gentleman yields back 259 the balance of this time. This concludes member opening 260 statements. 261 The chair reminds members that, pursuant to committee rules, 262 all members' opening statements will be made part of the record. 263 Again, I want to thank all of our witnesses for being with 264 We take -- we appreciate you taking time to testify us today. before us and it's very important to hear from you and your 265 266 testimony. 267 Today's witnesses will have the opportunity to give 268 five-minute opening statements followed by a round of questions 269 from the members. 270 Our witness panel for today's hearing will include Mr. Rodney 271 Masney, the vice president of technology and service delivery 272 information of technology at Owens-Illinois; Mr. Thomas 273 Bianculli, chief technology officer at Zebra Technologies 274 Corporation; Dr. Thomas R. Kurfess, professor and HUSCO/Ramirez 275 distinguished chair in fluid power and motion control at the 276 George W. Woodruff School of Mechanical Engineering at Georgia 277 Institute of Technology; and Mr. Sanjay Poonen, the chief 278 operating officer at VMWare.

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279	So we really appreciate you all being with us today and, Mr.
280	Masney, you are recognized for your opening statement for five
281	minutes.

Thanks again for being with us.

STATEMENTS OF RODNEY MASNEY, VICE PRESIDENT, TECHNOLOGY SERVICE
DELIVERY, INFORMATION TECHNOLOGY, OWENS-ILLINOIS; THOMAS D.
BIANCULLI, CHIEF TECHNOLOGY OFFICER, ZEBRA TECHNOLOGIES
CORPORATION; DR. THOMAS R. KURFESS, PROFESSOR AND CHAIR IN FLUID
POWER AND MOTION CONTROL, GEORGE W. WOODRUFF SCHOOL OF MECHANICAL
ENGINEERING, GEORGIA INSTITUTE OF TECHNOLOGY; SANJAY POONEN,
CHIEF OPERATING OFFICER, VMWARE

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291 STATEMENT OF MR. MASNEY

292 Mr. Masney. Good morning to the members of the committee 293 and to my colleagues who have travelled to Washington today to 294 discuss the importance of the internet of things.

Before I begin, I would like to thank Congressman Latta for his continued leadership and engagement on the issue. I also want to thank the committee for the opportunity to discuss IOT, which is important to U.S. manufacturing and my company specifically. Owens-Illinois, headquartered in Perrysburg, Ohio, is the world's largest manufacturer of glass containers, serving globally recognized brands throughout the world.

302 Our company operates 79 manufacturing plants throughout the 303 world, 17 of which are located in the United States. Glass making 304 has historically been a trade where craftsmen -- crafts persons 305 and apprentices would develop expertise in the art of glass 306 making.

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307 At the turn of the century, Michael Owens invented automated
308 glass manufacturing, which was a huge step change in productivity
309 and worker safety.

While the glass making process is highly automated today, the industry is poised for the next step change, which will come from the factory becoming increasingly connected with IOT technologies throughout the end-to-end process.

The information collected through IOT technology will be used to transform the craft of glass making to that of data-driven science which will enhance the competitive position of glass in the global packaging industry.

318 Glass containers are the most sustainable option in the 319 competitive packaging landscape with a life cycle that goes from 320 cradle to cradle, reusable in many markets and infinitely 321 recyclable into either new glass containers or other products.

323 Owens-Illinois is on an IOT journey, which will transform our 324 manufacturing process and add value to the products and services 325 that we sell our customers.

Glass is truly the sustainable packaging option.

There are several IOT areas of focus for OI. Improve manufacturing performance through higher yields, increase quality, and reduce costs. IOT will deliver deeper insights into our end-to-end manufacturing process.

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The data generated from sensors in the plant will provide

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insights into environmental conditions, process settings, and control variances, enhancing our ability to increase first-time yields and improve quality.

This work will require skilled engineers, information technology professionals, and data scientists. The data required through IOT will be used to reduce reaction time in the plants and allow us to adjust the process if controls are slipping out of tolerance.

Addressing the variations in manufacturing process will be realized in a more proactive manner. The IOT platform will transform glass making -- the glass manufacturing process from one of reactivity to one that is proactive and highly automated. The information generated by new sensor technology, data science, and information automation will increase yields and improve quality while achieving reduced costs and enhancing OI's

346 ability to compete in the U.S. and global markets.

Energy management and predictive maintenance are the second area of IOT development OI is pursuing. It takes a great deal of energy to melt and form glass and to operate a glass container manufacturing facility.

351 Developing sensor technology can help glass containers 352 maintain the status of the most sustainable packaging solution 353 and reduce energy used to operate our furnaces.

Advanced sensor technologies can also be used to collect

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355 information while monitoring equipment throughout the 356 manufacturing facility and could be critical to seeking new ways 357 to maintain equipment.

IOT technologies and the concepts around IOT is enabling OI to also create and develop new and differentiated products and services for our customers with the goal to ensure the integrity, safety, and authenticity of its contents.

I would like to highlight the several concerns regarding successful deployment and sustainability of IOT. Because the achievable deployment of IOT throughout an enterprise can be quite daunting, a successful deployment of IOT requires sensors, PLCs, IT systems, networking, massive amounts of storage and software to achieve the desired business outcomes.

368 Seeking ways to make these investments more affordable can 369 be a way to help U.S. manufacturing accelerate its investments 370 in IOT technologies.

371 Protecting against cybersecurity risks will become more
372 critical while manufacturers deploy IOT in facilities.
373 Manufacturing equipment devices, sensors, and control systems
374 that previously may have been standalone, maybe exposed, not just
375 within a plant location but also potentially throughout an
376 enterprise.

377 Cybersecurity-related disruptions could cause unplanned378 down time or impair productivity. Cybersecurity attacks could

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also put health and safety of employees at risk.

Data scientists are in short supply and high demand.
Transformation of the workforce becomes more critical.
Tomorrow's manufacturing workforce must be increasingly
knowledgeable about the use of information technology.
Engineering disciplines and information technology skills will
be needed to deliver and sustain these solutions.

386 The use of business intelligence analytics and the role of 387 data scientists will be critical to success of IOT.

388 In conclusion, as manufacturers continue on the IOT journey, Congress may want to look at ways -- into the following ways to 389 390 help foster growth of IOT technology and its use, assist 391 manufacturers and making IOT technologies more affordable by encouraging research and investment in these capabilities or in 392 393 programs which encourage manufacturing companies to deploy IOT 394 or programs and resources that address cybersecurity in U.S. 395 businesses and encourage more research in the IOT data science 396 discipline and seek ways to encourage a supporting pipeline of 397 skilled workers through universities and manufacturing and related technicals -- technical schools. 398

Thank you for your time and attention.

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[The prepared statement of Mr. Masney follows:]

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403	Mr. Latta. Well, thank you very much.
404	And Mr. Bianculli, you are recognized for five minutes.
405	Thank you very much for being with us.

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406 STATEMENT OF MR. BIANCULLI

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408 Mr. Bianculli. Thank you, Chairman Latta, Ranking Member
409 Schakowsky, and members of the subcommittee for the opportunity
410 to testify before you today.

I am Thomas Bianculli, the chief technology officer of Zebra
Technologies Corporation, and we are a global leader in bringing
internet of things solutions to business-to-business and
business-to-government markets.

With approximately \$3.7 billion in revenue, nearly 7,000
employees, and doing business in more than 40 countries, Zebra
is a trusted partner to more than 95 percent of all Fortune 500
companies.

And while many Americans may not know us by name, I am sure they come into contact with our solutions every day. For example, the bar code labels that are printed and applied to airline baggage tags or express delivery packages and pharmaceutical prescription bottles are often generated by a Zebra bar code label printer and tracked and managed by Zebra bar code scanning technology and mobile computers.

Similarly, manufacturing, warehouse, and delivery workers
as well as countless healthcare workers across the globe employ
our mobile computing devices in their daily work to increase
efficiency, reduce errors, and drive a better customer

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experience.

431 Overall, what we see in the marketplace every day tells us
432 that manufacturers and their supply chain partners are
433 increasingly recognizing the transformational role of industrial
434 IOT.

Solutions in driving growth and improving performance in
several key areas of business activity including increased total
production and through put, improved ability to adjust to
fluctuating market demand, and increased ability to produce a
greater number of product variance, and increased visibility into
operations across a given business enterprise, and a decreasing
cost of production.

All of these advances reflect the fact that, at its heart,
the IOT revolution is a dramatic change in advancement in the way
companies capture and ultimately share data.

The ability to have data about inventory that's immediately available to both plant floor managers and suppliers is providing new levels of visibility that heightens operational performance and from -- and from the greater visibility comes the great advances we are seeing in manufacturing across a wide array of industries.

In the opening comments from Chairman Latta, I heard mention
of augmented reality and wearable technology. I think we should
really keep that in mind as we see industrial internet of things

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454 creating more and more data. There is the opportunity to collect 455 that data, analyze that data, and then use that information to 456 inform a worker.

And as we are starting to see that occur, we are seeing that mobile and computing technologies migrate from an interface that is handheld to interfaces that become heads up and are able to augment our physical reality with digital information that helps U.S. citizens and U.S. workers just get the job done.

And I think that's an incredible opportunity for competitive advantage for us to help drive efficiency and to lead the world by way of example in that regard.

465 Whirlpool Corporation wanted to optimize mobile device 466 management at its distribution centers as a way of enhancing 467 productivity. They were experiencing problems with misplaced 468 devices, battery life, the inability to update devices in a systemic way, and a lack of data metrics around device 469 470 It needed a centralized management system to track performance. 471 device health, productivity, location, and ensure proper 472 deployment.

To solve their problem, Zebra worked with Whirlpool to employ an IIOT-based solution which uses our mobile computers connected to their vehicle-mount computers and our handheld devices. We connected all of their devices back to the cloud across

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all of their facilities. We are able to manage the predictably

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478 detect when batteries may need replacing, when the performance 479 and health of applications on the device, the resiliency and 480 security of the network, and by monitoring all that information in near real time we can detect and proactively intercede if we 481 482 see that a device is going to have a problem, thereby driving up 483 the overall worker efficiency and uptime of their operations. 484 Congress can play an important role in helping to ensure that 485 all companies across America can successfully employ industrial 486 IOT-based solutions.

487 Specifically, we urge you and your colleagues to support
488 infrastructure legislation that promotes the deployment of mobile
489 broadband networks as well as directs the NTIA and FCC to allocate
490 more commercial licensed and unlicensed spectrum in a
491 technology-neutral way.

Additionally, we urge Congress to advance policies that will help assure coordination among government agencies so that regulation of IOT does not needlessly impede innovation.

In sum, Mr. Chairman, we commend the subcommittee for holding
this hearing, for your ongoing efforts to ensure that American
industry has the ability to continue to roll out new technologies
that will improve the lives of both our workers and our citizens.
IOT presents a transformative opportunity, some calling it
the fourth industrial revolution, the advent of cyber physical
systems that will create all types and sizes across -- of

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502 opportunity for jobs of all types and sizes across the United 503 States to work smarter, be more productive, and help improve the 504 overall American economy.

At Zebra, we are committed to bringing IOT solutions to companies to help them achieve their goals. We look forward to continuing to work with the subcommittee and I thank you for the opportunity to share a Zebra story, and I am happy to answer any guestions you and your colleagues may have.

510 Thank you.

511 [The prepared statement of Mr. Bianculli follows:]

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		25
514	Mr. Latta. Thank you very much.	
515	And Dr. Kurfess, you are recognized for five minutes.	
516	Thank you.	

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517	STATEMENT OF MR. KURFESS
518	
519	Mr. Kurfess. Thank you, Chairman Latta, Vice Chairman
520	Kinzinger, Ranking Member Schakowsky, and other members of the
521	committee.
522	I do appreciate the opportunity to testify here before the
523	subcommittee. So I am Tom Kurfess. I am at Georgia Tech. The
524	difference between my colleagues here and myself is our product
525	or our students.
526	For example, mechanical engineering produces about 3% to 4%
527	of all the mechanical engineers in the nation and these kids are
528	extremely capable and really moving a lot of the IOT forward.
529	I have spent a lot of time in manufacturing. I grew up
530	actually in a plant in Congresswoman Schakowsky's district. I
531	went to high school there and so forth a small family plant.
532	So I've been in production for over 40 years.
533	And if you look at it, you know, we talk about the fact that,
534	yes, it's going to take a lot of money to sensor up, as we would
535	say it. But there are already a lot of sensors out there and
536	they're providing free information, you know, to us and so forth.
537	So there are a lot of sensors. They're generating big data.
538	The companies know this and we are starting to track this. My
539	team works with two major U.S. OEMs in automative, a major OEM
540	in aerospace and several large-scale suppliers to figure out what
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their digital manufacturing platforms need to look like.

542 And, basically, all the data are there for the taking and 543 how are we going to make use of them, right. And then the question 544 is what can we do with it.

545 Well, certainly, we can improve efficiency. I think we've 546 heard about that. We could lower our energy consumption. We can 547 lower our waste.

548You know, this is very clear. It's been demonstrated time549and time again. I've spent a lot of time actually over at the550BMW plant in South Carolina -- tremendous opportunities there in551terms of moving it forward.

552 A safer work place -- certainly, the more sensors you have 553 out there, you know what's going on. You can make sure that your 554 employees are safe and you can make sure that those machines keep 555 them safe and actually make their jobs easier and more reliable. 556 But perhaps a very important point that we need to really 557 understand is that this capability allows us to respond rapidly 558 to the changing markets and the changing technologies that are out there, and those technologies and markets are changing 559 560 rapidly.

561 It took about 70 years for the telephone to become 562 ubiquitous. It took about 10 years for the mobile phone to become 563 ubiquitous. It took about a year for the smart phone to become 564 ubiquitous. This is how fast things are changing.

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So we can have a safer place, a place that responds better,
and what industry doesn't want to respond better and faster?
What do we get out of the internet of things for
manufacturing? First of all, there are better paying jobs.
There's no doubt about it. But I will caution you, and I will
say this again, it requires a much lower-skilled workforce and
a better trained workforce.

572 But it's not impossible to do. I think we just saw over here, 573 and I will wave mine around too, people are used to the smart phone. 574 This is not something that they're afraid of. We can get them 575 to use it and actually we are using smart phones in production 576 operations day in and day out at a number of different 577 corporations.

We get a stronger more productive manufacturing base, which is always good for the nation's economy and national security, and we basically excel in the strengths of the culture of the United States of America.

We are innovative, right. We have some of the best ideas and what this technology allow us to do, IOT for MFG, as we call it, it allows us to get these ideas out there rapidly and not just out there but to scale them in terms of the market.

And you know, if somebody else wants to copy us, come get us, because by the time you copy us, you know, we'll have our next technologies out there and we can see how fast these things are

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moving along.

590 So how do we get there? Basically, we have to look at 591 workforce development. I heard cybersecurity a number of times. 592 This is critical. You know, people -- and we've actually seen 593 at companies where they say, no, we are going to not do this because 594 of cybersecurity issues.

595 They have now come to the realization that we have to do this 596 if you're going to compete, and we are looking at cybersecurity. 597 We have a lot of, for example, national apps.

598 NIST is doing some great work in cybersecurity analysis and 599 so forth in conjunction with our universities and a variety of 600 companies.

501 So it's there. We are thinking about it. We are working 502 on it and we are beating the bad guys in most cases. We have to 503 develop that infrastructure to make sure that that broadband 504 connectivity -- I heard that, right -- that is so important.

Again, the low-cost labor areas, yes, you see their shiny new factories but a lot of low-cost labor areas don't have that type of connectivity. We can leverage that. We could make use of that. That is where we can compete.

609 We also need to take a look at our universities. Right. How 610 do we leverage our universities? How do we leverage our national 611 labs -- places like NIST and bring them together? I heard the 612 National Network for Manufacturing Innovation, Manufacturing

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USA. This is where companies are coming together to really move
things forward for the United States of America and this is where
we can really leverage these things.

So, basically, this is going to allow us to rapidly address
a changing market, not just what people want but what the
technology is when it comes out there.

619 The bottom line is IOT for manufacturing it's going to grow. 620 It's going to grow high in jobs. But that basically means not 621 just workforce development and workforce training, not training 622 the next generation workforce but training the current generation 623 workforce. It can be done. We can't compete on the low-end jobs. 624 We just can't, right. But we can compete on the high-end jobs 625 and people are not afraid of the technology. It is amazing. You 626 know, we are doing Pokemon out in the factories right now and 627 they're tracking things, and they love it, okay, and their reward might be to get off a couple of hours early on a Friday afternoon. 628 629 But it allows to grow the national economy, to grow key 630 sectors of the national economy -- high-tech sectors -- to 631 strengthen our national security, to make sure that we are able 632 to move forward in a rapid a nimble way.

633

634

Thank you very much.

[The prepared statement of Mr. Kurfess follows:]

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637	Mr. Latta. Again, thank you for your testimony.
638	And Mr. Poonen, you are recognized for five minutes for your
639	opening statement. Am I pronouncing your name correctly, sir?
640	Thank you.

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STATEMENT OF MR. POONEN

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642	
643	Mr. Poonen. Dear Chairman Latta, Ranking Member
644	Schakowsky, members of the subcommittee, and my honored
645	colleagues from academia and the industry, it's an honor to be
646	here to testify in front of this committee.
647	And by way of instruction, my name is Sanjay Poonen. I am
648	chief operating officer of VMWare. VMWare is one of the top five
649	software companies in the world, about a \$54 billion market cap
650	company.
651	We are headquartered in the Silicon Valley in Palo Alto. We
652	are also part of the Dell Technologies family.
653	It's very clear from a lot of what you have heard already
654	that the internet of things and IOT has a profound impact on the
655	consumer economy and also in the industrial age.
656	I will just give you two examples of how our lives have
657	changed. One is from my past job. I worked for a German software
658	company, SAP, and many of the meetings that I had would actually
659	be at 1:00 p.m. in the afternoon, German time, which is 5:00 a.m.
660	Pacific time. So mean scheduled, I go down to my home office and
661	I find out that overnight some person had the great joy of
662	cancelling the meeting.
663	Now, listen, wouldn't it have been nice if I could have known
664	that before I went to bed and I could have probably woken up an

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extra hour later.

Well, it would be nice if once the meeting is cancelled it actually communicated with my alarm clock that actually set my clock up an hour later, which is very much possible today with IOT because often the alarm clock and your calendar is on the same device.

Another example -- when I leave to go to ski -- not a lot of snow this year in Tahoe but the years that we do have snow, we'll have a debate with my wife as to whether we turn the heating off.

And I like to keep the energy down and keep the house not necessarily heated all the time. She wants to keep the house warm for our kids when we come back home.

678 Well, now with modern thermostats you can actually turn your 679 thermostat on or off from your phone when you get about an hour 680 closer to NIST and many others are doing this.

So this is the practical way in which our consumer lives are
being transformed for the better with IOT and this is now starting
to invade the American worker.

And manufacturing actually becomes enormously smart, as you heard, because of this and it has profound impact, we believe, in lots of new areas -- artificial intelligence, big data machine learning that can be very positive as opposed to as much as what's also been talked about, the negative impacts.

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But it does have some profound security challenges and that's been a key part to VMWare's focus. VMWare's focus is to ensure that the cyber attacks that we've seen, whether it's WannaCry, Petya, many of these things that could get even more profoundly, you know, disruptive in the context of IOT is something that we can attack and we can protect ourselves from.

695 So we've actually been focused on aspects of cybersecurity
696 and cyber hygiene that allow companies to protect themselves in
697 this era of IOT.

We've got some very practical ways in which management
security would be baked into the infrastructure of both technology
and manufacturing.

We think that everybody today, whether you're in technology or not in technology, need to be educated in some very fundamental principles of security, like, for example, lease privilege, micro segmentation, multi factor authentication and identity management, encryption, patching.

These are all very fundamental concepts that board members today are being educated on and certainly government and other professionals need to.

As we think about the notion of hardware, that's also getting more sophisticated. We heard about mobile devices and rugged devices -- one of my colleagues.

712

Edge gateways now are becoming ways by which this miniature

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713 data center could actually become micro into something like a 714 little nano data center, protected and ready for the production 715 line. These are the ways in which we believe that the internet of 716 717 things and smart manufacturing can actually be secure. 718 In closing, the internet of things will have a significant 719 and positive impact, we believe, on both American innovation and 720 jobs. Billions of IOT devices will be in the free market for 721 722 consumers, will be available to manufacturing and can have a very 723 positive impact. 724 But to make sure that this is actually deployed in a safe 725 fashion, security is key. If consumers are to trust these devices and manufacturers were to trust these devices, we've got to take 726 727 security seriously and we believe that this is something that both 728 the coming together of academia, of industry and the government 729 makes this a priority. 730 We look forward to working and doing our part at VMWare to 731 make this happen. 732 The other aspect of this that could be very positive is the 733 way and which the data can actually help a whole new category of 734 jobs, whether it's machine learning, big data, artificial 735 intelligence. 736 This is going to be the next color of jobs, and much the same

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within the agrarian culture. A hundred years ago we couldn't see 737 738 the coming of computing and high tech the same way the next 50 739 to 100 years are going to be very exciting in terms of new jobs. 740 Chairman Latta, Ranking Member Schakowsky, I applaud the 741 leadership of this committee for holding this hearing today. Thank you for the opportunity to testify and I look forward to 742 743 answering the committee's questions. 744 [The prepared statement of Mr. Poonen follows:] 745 ***********INSERT 4********* 746

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747 Mr. Latta. Well, again, thank you all for being with us
748 today. We really appreciate your testimony before the
749 subcommittee.

And now we'll move into our question and answer portion ofthe hearing, and I will recognize myself for five minutes.

Mr. Masney, what are the major advantages for OI that come from using IOT? And, again, when I've been through the facility in Perrysburg where you do a lot of the testing and seen a lot of what you're implementing there. But if you could maybe just walk us through what you're doing.

Mr. Masney. Certainly. Some of the advantages are
increased productivity in our manufacturing facilities. As I
said in my statement, glass is still somewhat art, and we need
to transform to data-driven science manufacturing process where
we can increase our yield.

Manufacturing -- glass manufacturing yield is somewhere in the 90 to 91 percent yield rate. If we are able to do that, we are able to unlock potential and capacity out of our factories and better serve the markets and, ultimately, reduce our cost to our customers.

767 Mr. Latta. What are some of the challenges that you're
768 facing out there today in the home manufacturing process then?
769 Mr. Masney. And having enough of knowledge base in a
770 workforce that has a demographic that is changing. The

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771 degeneration of knowing what to do, when to do it, is changing 772 in our organization, and being able to empower people with 773 information so that they can react faster and more nimbly is incredibly important. And cyber security -- that is a concern 774 775 today because many of our machines and equipment stand alone. So they're not -- they're not exposed to cyber attack. And as we 776 777 network them and collect more and more information to better 778 empower our workforce it's going to be incredibly important that 779 we protect the floor, our people, and the company. 780 Mr. Latta. Thank you very much. 781 Mr. Bianculli, can you give us an example of how a sensor 782 can be used to convert data from a format that allows companies 783 to improve manufacturing efficiency? Sure. We -- I think a couple of examples 784 Mr. Bianculli. 785 there -- one is just driving operational efficiency. I mentioned

786 the Whirlpool example earlier, where we just have a stream of data
787 coming from devices.

Well, just like we've done that with Whirlpool on device
health, we are looking at doing that with the entire manufacturing
facility.

So imagine, if you will, a smart manufacturing environment.
We know where goods are. We know where the capital assets are
in that environment. We can know where people are located and
we can bring the intersection of all those things together in an

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optimized way.

796 We think about our daily lives using a route navigation GPS 797 system in our vehicles. The incredible amount of advantage --798 the ability to dynamically reroute based on whether in traffic 799 in real time and think about going from outside the four walls 800 to an inside the four walls factory environment and being able 801 to bring that same level of route optimization, work flow efficiency, dynamic work flow optimization to the processes by 802 803 instrumenting the environment.

I think that as we look at data coming from these environments we are moving towards a world where we no longer operate on what we think is happening -- where do I think my people are, where do I think my assets are, where do I think inventory is -- we are operating in a world where we truly know that in real time.

And so we are able to close this gap between what we think is happening and what we would ideally like to be happening and that is where the benefit is -- the efficiency benefit. The return on investment is being able to close that gap. And so you can run your operations in a much more precision way and in a way that's optimized from the get-go.

We are seeing the need -- the imperative to do that because of the on-demand economy. The notion that products and services are being delivered ever closer to the point of demand is a reality. We order online and the expectation is that product or

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819 good or service is delivered sometimes in an hour to our doorstep 820 if it's a package that we ordered online and we live in an urban 821 city, or in some cases I am standing at a street corner and I 822 request a ride and in moments I expect that to show up. 823 So the production and provisioning of products and services 824 ever closer to the point of demand dictates, mandates, it's an 825 imperative that we have IOT solutions that are able to create 826 real-time streams of data to enable that new reality to propel 827 us forward. 828 Thank you. 829 Mr. Latta. Thank you. 830 Mr. Poonen, I guess in my last 40 seconds -- this is going 831 to be quick -- this deals with how to manufacturers manage the 832 threat of cyber attack disrupting their operations? 833 Mr. Poonen. Okay. Good. 834 Yes, I think one of the things that we have learned, Chairman, 835 sir, is that in this world of mobile, this device is not sort of 836 a remote control to your life. 837 We've learned a lot about security in the last 10 years with 838 the mobile device. These operating systems have adapted 839 themselves from the PC era to have even greater level of security, whether it's Apple iPhones or Android devices. 840 Some of the 841 security things that you heard -- so you saw in the early days 842 of Windows. And even the PC operating systems, latest version

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of Windows 10 are better at being able to --

We respect that same innovation, and this country has got some of the best research, whether it's from academia or other places. We'll continually pour it into the operating systems that run on these IOT devices. That's one, and we expect that to just have a greater and greater level of enterprise hardening.

849 Secondly, the devices and the systems that they talk to, 850 whether it's the data center or the cloud, will have the types 851 of things that I talked about -- cyber security, security 852 infrastructure baked into it that have the types of things like 853 segmentation, multi factor authentication, encryption. And we 854 are learning from all of the attacks that have happened to make 855 those also systems hardened.

And then the third and final thing is just basic hygiene, and sort of just like you have a good diet, you do your exercise, you still got to have certain hygiene principles -- brushing your teeth, taking a shower, things of those kinds.

We've got to educate, you know, government, industry,
academia, college students, so that as they approach the workforce
there's simple things you probably want to do.

You may not want to send your password, for example, in clear text on a text message. These are the types of things that -and you may want to change your password -- these are the types of things that I think are very easy for us to continue to educate

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867	that make us all a much more secure society and a secure
868	infrastructure for IOT.
869	Mr. Latta. Thank you very much.
870	And the chair recognizes the gentlelady from Illinois, the
871	ranking member of the subcommittee, for five minutes.
872	Ms. Schakowsky. Thank you.
873	First, Owens-Illinois are you still in Illinois at all?
874	Mr. Masney. Yes, we are. We are in Streeter, Illinois.
875	Ms. Schakowsky. Okay. Glad to hear that, being from the
876	Chicago area.
877	I think I, years ago, saw the plant. Were you over in Granite
878	City, down in southern Illinois?
879	No. Okay. Let me ask Dr. Kurfess some questions.
880	How do workers in manufacturing stand to benefit from the
881	adoption of these technologies? Can the IOT be used to, for
882	example, positive things prevent workplace injuries, limit
883	workers' exposure to hazardous materials, et cetera? And what
884	are some of the pluses of IOT for workers?
885	Mr. Kurfess. Sure. It's a great question.
886	You know, there are a variety of you know, there are a
887	variety of things that could be going on, for example, worker going
888	through the factory.
889	If you have been, for example, to an automotive factory you
890	see the robots going on. They're moving, they're working. These

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891 are carrying sometimes in the thousands of pounds. So they're 892 very powerful robots. And you'd never let a human get close to 893 them. 894 But now you have the robot area. You have the human area, 895 and the reality is now with IOT of things, you know, and again, 896 one has to be careful about, you know, this issue of privacy and 897 so forth. But I am even walking down with my phone. I know where people 898 899 are. So if somebody walks into, you know, an incorrect area, you 900 know, we can shut it down and make sure the roadblock, you know, 901 doesn't hurt them. 902 But even better, we can start to localize it better -- a much 903 tighter resolution such that the robots can be working with the 904 people. You know, robots are great. But they're never going to 905 906 replace people completely. I mean, they're great at lifting 907 really heavy things but try and pick up an egg with one and so 908 forth. 909 We have great research on that. But, you know, again, 910 working together is really where you leverage it and, by the way, 911 it also allows us to get rid of a lot of the really nasty jobs. 912 You're saving about -- you know, taking away the sort of the 913 terrible jobs, checking cooling tanks and lubrication tanks and 914 machines. That's all automated.

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915 In fact, this morning I was down in your cafeteria and I 916 saw your coffee containers -- the coffee urns. They have the same 917 technology that we are using now in there. You know, it's about 918 50 cents and so the only difference is ours are online and so 919 they're reporting the information. But we are talking with 920 companies like Chik-fil-A and McDonald's about, you know, how to 921 do that for, your know, improving their efficiency.

922 So these are the types of things we see out there. 923 Ms. Schakowsky. Well, I am also very interested in keeping 924 manufacturing jobs in the United States and bring them back, and 925 you wrote in your testimony that America's infrastructure gives 926 us an advantage there. I would like to hear more about that. 927 Mr. Kurfess. Sure. Well, if you look at everything from our roads to broadband and so forth, and again, these are things 928 929 that people really use all the time. Whether it's broadband or 930 you're wired into your factory or broadband, you know, over here, 931 that capability and that growing of that capability allows us to 932 take the big data generated by all of these different sensors, 933 and in some instances, again, it's not just well, I've have a bunch 934 of sensors, but in some instances we have -- I've got this phone 935 with this really nice camera and we have, you know, our -- we have 936 our workforce taking a picture.

937 So now we are combining, right, the workforce who says oh,
938 this is good -- this is bad -- taking the picture. That brings

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939 it together -- integrates the information together. But you have 940 got to get that out streaming all of the data and it is a lot of 941 data.

And then, of course, the other infrastructure of these, the educational infrastructure. You know, if you think about the technology from even five or ten years ago, it's old. So we've got to keep that work force spun up. Lifelong learning and that infrastructure needs to be put into place so that, you know, today's worker is still viable in five or 10 years.

948 Ms. Schakowsky. Well, I was going to ask about that because 949 you -- the role of government and, certainly, public education 950 is a part of that, but there's also federally funded research, 951 et cetera.

So government does have a role to play then, doesn't it? 952 953 Mr. Kurfess. Oh, definitely. And all the way -- again, you 954 know, from the K through 12 that we hear about education and so 955 forth to our Bachelors students or Masters and Ph.D.s, I mean, 956 if you take a look at National Science Foundation, I was sponsored 957 at MIT, right, as a National Science Foundation on a project there. A good chunk of our graduates, Master's and Ph.D.s in engineering, 958 959 technology, and in science are supported by the National Science 960 Foundation.

961 You know, again, that's something that you don't really see 962 but they're supported as research assistants and this is a very

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963	important thing to move forward, you know, the entire
964	infrastructure for the nation.
965	Ms. Schakowsky. I appreciate that.
966	So I am concerned because spending plans that we've seen from
967	Republicans make drastic cuts to many of these things and to
968	programs that directly support manufacturing and innovation,
969	including President Obama's Manufacturing USA initiative.
970	So these cuts, I am assuming, then could be a barrier to
971	progress?
972	Mr. Kurfess. Yes. I think that what you have to look at,
973	right, is in the short term it's fairly easy to make a cut like
974	this and so forth.
975	But really, the federal government we don't have AT&T Bell
976	Labs anymore. We don't have really long-range thinking
977	companies. You know, they're focusing on the here now, and I
978	don't blame them, right.
979	The federal government has to step in there and really do
980	some of the longer range thinking. I guarantee you, China's doing
981	it. Germany's doing it. You name it, other countries are doing
982	it. We need to do it.
983	So in five years, in 10 years, we are positioned to continue
984	to move forward. This is really, again, what we really need to
985	be looking at a little bit longer term and that's what these R&D
986	capabilities are all about that we are talking about.
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987 Ms. Schakowsky. I appreciate that, and I yield back, Mr. 988 Chairman. 989 Mr. Kurfess. Thank you. 990 Thank you very much. The gentlelady yields Mr. Latta. 991 back. 992 The chair now recognizes the gentleman from Illinois, the 993 vice chair of the subcommittee, for five minutes. Thank you, Mr. Chairman. 994 Mr. Kinzinger. 995 And just to go off with what you were saying, sir, I agree 996 with you. I think there's a role for the government in terms of 997 long-term strategic planning that sometimes get lost in, you know, 998 the kind of momentary debates which is, you know, as we look at 999 world that changes, whether it's with IOT, whether as we look at 1000 autonomous vehicles, which this committee deals with and all that 1001 kind of stuff, we have to have people that are thinking long range 1002 and beginning to prepare our workforce for what that future looks 1003 like. 1004 It doesn't mean the heavy hand of government but it also means 1005 let's consolidate some of these programs we have and try to 1006 incorporate a vision which some of our competitors, 1007 unfortunately, do all too well. 1008 I want to thank the chairman for yielding and I want to thank 1009 you call for being here. I am excited. I have two companies 1010 represented here that have a strong presence in Illinois -- Zebra

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and Owens-Illinois.

1012Zebra is based in Lincolnshire, Illinois, which, you know,1013now that the economy is expanding maybe you can build one in my1014district too because there's no -- there's no presence there yet.1015But we'll take it in Illinois.

1016 And Owens-Illinois, of course, does have a strong presence 1017 in Illinois. Somehow they're headquartered in Mr. Latta's state 1018 but we can talk about that, too.

1019And as Mr. Masney said, there's an OI facility right in1020Streeter, Illinois, and in my district. So proud to have you1021there. You provide good-paying jobs. I was able to visit a few1022years ago and have been very impressed by what I've seen.

1023 I would like to ask the panel, talking about the development 1024 of IOT, does that mean that American workers will require new 1025 training and what are companies doing to obtained a skilled 1026 workforce?

1027 I would like one or two of your to answer that with your 1028 perspectives.

1029 Mr. Bianculli. Sure. So yes, absolutely, happy to have our 1030 presence in Lincolnshire and we should talk later.

1031 Mr. Kinzinger. Yes.

1032 Mr. Bianculli. So yes, with regard to that, worker training 1033 -- I think the future we are talking about here isn't going to 1034 arrive evenly, right.

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1035 We are going to see certain areas. We are already seeing 1036 IOT drive location technology being used to control drones in site 1037 facilities to be able to -- in manufacturing plants, actually, 1038 to be able to detect inventory in a more automated fashion.

The ability to have robots deployed in a distribution or fulfilment center -- but what's happening in those environments today is -- let me take the robot example where goods now are bringing -- taken to the picker. If you have a human, at the end of the day, is doing that picking for those online orders to fulfil those orders, and the goods are being brought to them instead of them walking to the goods.

1046And what does that mean? There's no job taken away.1047There's just several less miles a day that that worker is going1048to walk. That means there's many more picks per hour that worker1049can do.

1050And so we are in a world now and will be for some time where1051humans and machines and automation, whether it be physical1052automation or it be artificial intelligence augmenting the1053worker, basically, a digital assistant --

1054Mr. Kinzinger. And I just want to add onto that.1055If you look at the example, for instance, around Europe, the1056Germans are very good at manufacturing. They have a very low1057unemployment rate. But they are also embracing this kind of1058future technology.

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1059 So we don't have to be scared of the future because it's 1060 coming. We just have to figure out how to lead and innovate in 1061 that process.

Let me -- I will go on. Mr. Poonen, when you talk about the internet of things, does that create new concerns when it comes to intellectual property?

1065For instance, does the data collected in IOT manufacturing1066reveal anything proprietary that companies might want to protect?1067Mr. Poonen. Yes, sir.

1068 I think that one of the things you have to first remember 1069 is that the first wave of IOTs being able to take away mundane 1070 tasks and make them something that could actually be done more 1071 autonomously, I will give a very simple example.

You don't want to watch me parallel park a car. I am terrible at it. That's a perfect job for a machine to do better than a human because it's a combination of cameras and geometry, and it'll probably parallel park better than you.

But my value add long term isn't parallel parking. So what we want to be able to do as the next wave of economy shows up is to ensure that you have got the appropriate privacy and security baked into many of the machines. And there's a whole dedicated work of security being focused on the devices and what's on there and we have to make sure that there's standards also because the same type of privacy that applies to peoples home, people are

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worried as to whether or Alexa or Siri is always listening to you.
Those are the types of things that standards need to be applied
both from the government and industry working together, and I
believe that this is absolutely solvable in the same say that the
industry and government work together on standards like common
criteria.

1089 This will be applied to the new world of IOT in the coming 1090 years, we believe.

1091 Mr. Kinzinger. And Mr. Masney, what's the trend when it 1092 comes to the cost of deploying IOT? Can you envision a day when 1093 the entire manufacturing process, from the procurement of raw 1094 materials to the delivery of the finished project, is 100 percent 1095 automated without human intervention?

1096 Mr. Masney. No, I can't envision a day like that. It still 1097 takes human beings on the manufacturing floor to make things 1098 happen and make sure things are moving forward.

I will share with you, in Streeter, Illinois it is one of our facilities where we will be -- we are delivering what we call the factory of the future for the organization and invite you to come see that at some time that make sense.

But, certainly, we are still going to need the capability to have people on the floor that can run machines, be ever present, make sure things are running safely, that productivity continues to move forward.

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1107Our innovations are around more flexibility and making sure1108that we can be more responsive to our customer base. And IOT is1109another area where we think -- we think we can do that as well.1110Mr. Kinzinger. Thank you all for being here, and I yield1111back.

1112 Mr. Latta. The gentleman yields back, and the chair now 1113 recognizes the gentlelady from California for five minutes.

1114 Ms. Matsui. Thank you very much, Mr. Chairman. I want to 1115 thank the witness panel. This is absolutely fascinating to know 1116 what's going on now and what the possibilities are too in the 1117 future.

Digitally connected supply chains have the potential to be an important component of the industrial internet of things. Just in time, manufacturing promises to drive down the need for storing excess inventory and allow suppliers to anticipate and deliver the materials manufacturers will need more quickly.

Decentralized ledger technologies like block train can make supply chain transactions faster and cheaper by securely connecting manufacturers and suppliers in real time.

1126I would like to hear from Mr. Poonen and Mr. Kurfess what1127are your thoughts on technology such as block chain and others1128and its ability to play a role in IIOT manufacturing and security.1129Mr. Kurfess. Sure. So that's a -- it's a great set of1130questions and the reality is the distributed capability, whether

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1131 it's block chain, you know, or any of these other distributed 1132 capabilities.

1133 These are going to be critical in terms of moving things 1134 You know, if I've got a supplier, you know, only one forward. 1135 supplier that supplies me with parts, and if I say tomorrow, oh, 1136 I need -- you know, I was at Toyota -- how is it going there, this 1137 was in Kentucky, and they said, well, great, you know -- you know, 1138 we've got, you know, very, you know, every six hours we can get, 1139 you know, parts from Denso and so forth -- we are very lean. We 1140 have, you know, very small inventory. You go to Denso -- how is 1141 that working for you? Well, we've got, you know, two or three 1142 months of supply back there because we don't know what they're 1143 going to -- you know, what they're going to ask us.

1144 Now, they're starting to figure out how they're going to ask 1145 together. But imagine if instead of one big company, Denso, 1146 right, we had a bunch of smaller companies, right, that could 1147 supply this.

1148 So, yeah, if I need 500 parts, right, as opposed to having 1149 one company say can you make 500 parts, I could go to, you know, 1150 a hundred companies, local companies, mom and pop shops, and say, 1151 I need five parts, or how many can you supply -- five, ten.

And all of a sudden you can -- you can bring that together. You not only can get those parts there -- and by the way, you could use something like an Uber to make a delivery, right. You know,

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	54
1155	but and so the infrastructure again, back to the
1156	infrastructure, it's there to pull it off, right.
1157	But now you also have a very resilient supply chain. If one
1158	goes down, you don't have to worry about it.
1159	Turning that around as well on the educational side, you can
1160	take at what are these guys doing and, you know, where do they
1161	need more training and let's get them that training.
1162	We could even percolate that down into our colleges and into
1163	our high school levels so we can deliver the education to the
1164	workforce and we can even start to send the right students in the
1165	right direction to really engage them.
1166	So lots of stuff. Distributed, you know, all the way from
1167	supply chain supply chain of parts but supply chain of our
1168	workforce as well. Thank you.
1169	Ms. Matsui. That's great. Thank you.
1170	Mr. Poonen.
1171	Mr. Poonen. Yes. I think, Congresswoman, this is a very
1172	important topic. There's a lot of speculation and euphoria right
1173	now about Bitcoin and block chain.
1174	I think the bigger story is the fact that this notion of a
1175	subledger, which is really what block chain about
1176	Ms. Matsui. Yes.
1177	Mr. Poonen really transforms the way in which you do
1178	commerce at a much more miniature level and if you think about

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1179 IOT it's sort of a miniaturization of this type of device.
1180 Now, you take -- combine that with commerce now becoming even
1181 more miniature, it has profound implications that could be
1182 enormously positive, and that's really, we think, the big story.

1183If there are ways by which manufacturing could get smarter1184and even potentially more secure, and the commerce that happens1185-- electronic data interchange -- all of this would become a lot1186more efficient and potentially also secure because it's now1187distributed as opposed to one choke point -- distributed actions1188have lots of inherent ways in which you can actually make the1189system a lot more secure.

1190 At the same time, it does require us to take security and 1191 privacy even more importantly because of this distributed nature, 1192 and that's something we are beginning to do early research on, 1193 not just from industry perspective but also in academia.

But I am confident that the positive aspects, if you take away the speculative aspects of block chain, the positive aspects will have a profound implication that's actually -- and we need to, as a country, be at the forefront of the research. If we don't do it, some of the other countries in the world are. Ms. Matsui. Oh, good. Well, I thank you very much.

1200 That was very interesting. Let me go on to something 1201 quickly. The Clean Energy Smart Manufacturing Innovation 1202 Institute in California has been working to accelerate smart

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1203	manufacturing throughout the country.
1204	Broad collaboration on integrated tools and systems that are
1205	driving smart manufacturing will help reduce the cost of deploying
1206	these technologies.
1207	These partnerships and collaborations can also facilitate
1208	the interoperability of devices and standards.
1209	Mr. Kurfess, how can government and industry partnerships
1210	help develop tools and practices that will drive smart
1211	manufacturing adoption.
1212	Mr. Kurfess. That's a great question.
1213	You know, I think we've already heard about things like
1214	Ms. Matsui. Yes. Go ahead.
1215	Mr. Kurfess. Oh, I am sorry. Have heard about things like
1216	standards and so forth. But, really, to help move this forward.
1217	You know, the difficulty is, again, you get back to the
1218	distribution. You know, different people want different, you
1219	know, standards and different capabilities and so forth.
1220	When you start to bring these entities together so, you know,
1221	the smart manufacturing team that's, I think, centered in the Los
1222	Angeles area, they're actually and it's not only the big
1223	companies but it's also the so-called small and medium sized
1224	enterprises the SMEs that they're bringing together. So
1225	they're really bringing everybody together to say yeah, how does
1226	this move forward how do we do this.

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1227	And what a lot of companies are getting is, yes, I need to
1228	release this, because to become more productive, more capable,
1229	right, I need to participate in this standard.
1230	It's like when I turn my you know, when I turn my laptop
1231	on, the wifi, I know I am going to be online. That's a standard
1232	and that's really where we need to be going with manufacturing.
1233	And by the way, we need to do it we see our, you know,
1234	competition overseas doing it in a big way. So, you know, we got
1235	to be cognizant of that.
1236	Thank you.
1237	Ms. Matsui. Well, thank you. This is all very interesting.
1238	I know I ran out of time but thank you.
1239	Yield back.
1240	Mr. Latta. Thank you very much. The gentlelady yields
1241	back.
1242	The chair now recognizes the gentleman from Kentucky for five
1243	minutes.
1244	Mr. Guthrie. Thank you very much. I appreciate this. My
1245	background, before I got here, was in manufacturing, and it wasn't
1246	very long ago that somebody from Ford Motor Company would make
1247	an order from a supplier my family was a supplier you would
1248	have a production meeting where they'd say, "We need a thousand
1249	of these parts."
1250	A guy would walk out to the plant to look around and with
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1251 the clipboard -- or lady -- and say, "Okay, we got this much here, 1252 this much there. Let's go to the shipping dock. See how much 1253 we have there," because you couldn't always depend on the counts. 1254 So then they would call the buyer at our place and say, "I need 1255 X amount." So they would walk out on the floor and say, "How many 1256 do I have?" and with the clipboard and it would -- it would --1257 this whole string of things.

And if you go to an assembly plant and invite anybody from Bowling Green, Kentucky to go the Corvette plant and see one of America's great cars made, well, what you look for is how phenomenal all of this stuff just comes together and how much effort and time and planning.

1263 So if you do it now, you get a production manager who says, "I need a thousand parts," somebody uploads it on the internet, 1264 1265 the supplier comes in the morning, downloads it, everything is 1266 bar coded -- I assume Zebra -- but everything is bar coded so you 1267 can depend on the counts, and all of a sudden it makes a work order. 1268 When you ship it you bar code it. When it goes out it creates 1269 a purchase order so you get paid for it and that's distributed 1270 through the internet or through the transfers -- not necessarily 1271 through checks like you used to have to open checks and move 1272 forward.

1273And that's happened in the last -- since I've been in1274manufacturing. It wasn't that long ago I started. And it's just

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1275 a phenomenal look forward.

1276 But I wasn't thinking -- I was looking at Mr. Poonen's 1277 testimony and looking at Dr. Kurfess' here, my son went to Georgia 1278 Tech so we appreciate having you here today.

But I was looking at this security and cybersecurity, because we think about data security and whether your credit card was secure. You had all these retailers come in and talk about -really, if you put everything online and everything is internet of things in your manufacturing facility, is there a cyber attack, could that shut down an assembly plant.

So in your testimony you talked about the importance of systems like internet of things, gateways, and why -- you talk about securing the production lines, and not necessarily, I don't think, it's just from attack you were talking about. But just if you could throw that in as well and the importance of cyber hygiene and can you describe how this would provide a reasonable level of security?

Mr. Poonen. Happy to, and I think the focus on security is a very good one, and I think just the same way that if you thought about various different eras of computing, sir -- mainframe, the client server, to mobile cloud -- this notion of security has become a more and more profound because if there's one thing that's true, even though security is getting a lot of spending in software the bad guys -- there's more attacks than there's

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actually investment even in security companies.

1300 So we have got to take this seriously, and the good news is 1301 that countries like the United States and Israel have been on the 1302 forefront of security spending. We want to take that serious.

1303 So the way in which we think about IOT is as these devices 1304 get miniature, first off, you want to make sure the operating 1305 system that's on those devices are as secure as possible and I 1306 think we've learned a lot as the new operating systems that are 1307 post-PC have gotten more mature and with every generation they're 1308 getting better and better. IOS is a good example of that and the 1309 iPhone being more secure than the first examples of the PC and 1310 those will play down to the miniature devices.

Secondly, you want to have control points that dislocate just these devices into what's called a gateway. So gateway is just a consolidated form of many of these so that you have one place rather than multiple places where much of it gets consolidated. Dell manufacturers some of those gateways. You got to make sure those are secure.

And then as they talk to other systems, for example, a data center or a cloud, that connection needs to be secure, and there's techniques like micro segmentation, ways in which you authenticate into those systems using multi factor authentication.

1322

These are all technical terms but for the folks who are savvy

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in security we are educating more and more of them.

And then, finally, for the common person, as I described earlier, you want to be able to educate them on some very basic principles of cyber hygiene, especially as it relates to their access of systems.

Having a two-factor authentication is something that everybody should know about. It's not just your user name but some other factor. Maybe it's your birth date. Maybe it's your mother's maiden name. And setting up your system so that you have that and are refreshing. That allows less possibilities that your consumer accounts will get hacked the same way that the enterprise is dealing with it.

1335These are just a few of the many principles of cyber security1336written in the white paper about this and it's a topic that both1337-- all of us in the industry -- there shouldn't be competing1338agendas here. We need to work together to make sure the security1339of the IOT systems.

Mr. Guthrie. A quick question. I appreciate Mr. Masney. He was talking about glass and going from 91 to 93 percent. I am aluminum foundry die casting and as you said it's sometimes more of a art than science, and I remember saying that in a meeting and a guy goes, "Well, all scientists were art at one time and how do you perfect it?"

1346

So I only have a few seconds. But I just -- when these first

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1347 come out a whole industry is created and everybody is buying these.
1348 All of a sudden you get saturation and sustainable and
1349 improvement. But there's a whole world of people in Silicon
1350 Valley, all over America, to go in and redo these plants, redo
1351 these facilities.

And I don't have much time left, but anybody want to talk about just what transformation and what economy that could create by people going through and refurbishing their plants?

1355 Mr. Kurfess. I will just really quickly fire it off because 1356 we see it across the board. We work with a lot of different 1357 companies.

1358 You know, the opportunity is tremendous. You know, whether 1359 the small or the medium or the large companies because, again, 1360 you know, the kids now they program these things, you know, and 1361 so they're in there, hey, look at -- we can do this. Bar code 1362 readers -- oh, you don't need -- I mean, this is the bar code 1363 readers now and so forth. And so they're really implementing it. 1364 And so is it does allow you to, you know, to do these types of 1365 implementations.

But back to Mr. Poonen's point, you know, we've got to make sure that we are very secure about this. So, you know, and again, in our classes whether it's high school or junior college, whatever, you know, we now see that a lot of this type of thing, we are just doing good hygiene. For example, do not plug this

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1371	into, you know, just any old computer. I go to a machine shop.
1372	Million-dollar machine tool recharging my phone, which could have
1373	a virus on it.
1374	And so these are the types of things that we really have to
1375	start teaching them and stuff. But the opportunity is
1376	tremendous.
1377	Mr. Guthrie. Thank you. Thank you for indulging us.
1378	Mr. Bianculli. Representative Guthrie, one other point, if
1379	I may.
1380	There's a whole suite of capabilities I was starting to bring
1381	to these enterprise devices. We actually called it mobility DNA.
1382	But the idea is taking a standard operating system that we might
1383	be using Android by way of example and layering a whole host of
1384	enterprise-centric security on top.
1385	So and we are working closely actually with VMWare on this
1386	sort of thing. So as these devices these internet end points
1387	are deployed in these manufacturing facilities, being able to make
1388	it secure all the way up the device level, so we have a network
1389	of secure devices instead of just trying to secure the network,
1390	and that's an investment we are making to basically serve
1391	enterprise in a more secure way than we might find in traditional
1392	consumer devices.
1393	That, and the last thing another word silos. I think
1394	there's tremendous opportunity to bring silos down across what

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1395 many of my colleague here spoke about -- from farm to fork, if 1396 you will.

1397 So for being able to share data from, you know, where that 1398 seed was planted in the farm field and be able to carry that data 1399 all the way through to optimize the harvest out to the 1400 transportation carriers for just-in-time delivery and then 1401 ultimately getting to a retail location where we can all enjoy 1402 that in a much more efficient way and in a way that allows us to, 1403 in a more cost effective way, to reach more people. 1404 So I think the data silo opportunity is tremendous as we start 1405 to collect more and more data across all the different elements

1406 of the supply chain.

1407 Thank you.

1408 Mr. Guthrie. Thank you very much. I appreciate the 1409 indulgence.

1410

Mr. Latta. Thank you.

1411The gentleman from Pennsylvania is recognized for five1412minutes.

1413 Mr. Costello. Thank you, Mr. Chair.

1414Dr. Kurfess, I wanted to focus on something that you had1415provided in your written testimony, not just ask you but ask the1416rest of the panel for their feedback as well.

1417There's no doubt IOT in manufacturing will help to grow our1418manufacturing operations and will generate new and higher-paying

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jobs.

However, those jobs will be filled by individuals that are highly trained. Furthermore, those individuals will need to be continuously trained and that's what I want to focus on.

1423In the latest and state-of-the-art technologies to keep1424U.S. manufacturing operations at the forefront of this rapidly1425advancing technology wave, thus, a culture of lifelong learning1426must be instilled and supported in our workforce.

1427If you look at our high schools and STEM schools and trade1428schools for 18 to 19 year olds, I am struck by the opportunities1429that might be available to incorporate more of this lifelong1430learning culture into curriculum at an earlier age so that it is1431not incumbent upon a company in order to do that.

And when you look at company of 20, 30 people, even startups of two or three individuals, it's just simply not sustainable to offer that type of learning and sort of up-to-date type education that's required in order to keep a well-trained workforce.

1436I've already spoken too long. Share with me what you think1437the right kind of learning platforms are in order for our country1438to be a leader for the next 20 and 30 years so that these are not1439jobs that are not remaining in the U.S.

1440 Mr. Kurfess. Sure. So really quickly, you know, the first 1441 thing is, I mean, I can tell you, we have turbine blade production. 1442 We do a lot of work in turbine blade production. So we have

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1443 turbine blade production machines. We are doing research and so 1444 forth. 1445 And typically you need about 15, 20 years of experience 1446 before we turn you loose on those in, you know, production 1447 operations. 1448 We have developed gaming interfaces -- high-performance 1449 computing that can really -- you know, it just pounds that problem 1450 to dust and there are gaming interfaces and we have high school 1451 kids who are now programming, you know, these types of machines 1452 and so forth. 1453 So it's a whole different way of learning and as I mentioned 1454 before, we can even take a look at, you know, who is, you know, 1455 really excelling. People think, oh, engineering -- I've got to be a super 1456 1457 genius. Well, you have to be fairly good at math and so forth. 1458 But if we can start to really identify those students early 1459 on and start to work them forward -- they don't necessarily have 1460 to go in to engineering. Maybe they're going to go into the shops 1461 and so forth and get the right type of training. 1462 But it's a two-way street. So the infrastructure is coming 1463 We have a number of these different -- you know, if into place. 1464 again you look at Manufacturing USA, these centers that are 1465 working with the local and particularly the community colleges, 1466 the Associates degrees and so forth, we are -- they are saying,

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1467 yes, what is the next generation that we need to be moving forward 1468 and let's work that into the curriculum.

And that's not only for the two-year degrees but for the continuous learning. And then we also see a lot of the professional societies, that they have a lot of curriculum development that's deployable whether it's on the web or interactive and so forth.

1474 So a lot of the technology is moving out. But I agree, you 1475 have got to build it in. Universities, I think, have done a good 1476 job with life long learning. We now have to start to propagate 1477 that down into the K through 12. It's getting there, but once 1478 it's there, I think the access for those students and for that 1479 work force is available and it also does respond very quickly to 1480 the needs of the workforce and the needs of the market.

Mr. Costello. Right. Mr. Poonen.

1482Mr. Poonen. I would just briefly add, this topic is1483personally very much a topic of passion for me, sir.

1484I came to this country as an immigrant. I am now a U.S.1485citizen, partly because the United States has the best1486universities. I studied my computer science at Dartmouth1487College. I did my MBA at Harvard University at Harvard Business1488School, and I hope that this continues to be the country with the1489best education in the world.

1490

1481

The education has now changed. Today, my kids, who live in

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1491 Los Altos, California, are learning through Khan Academy.
1492 YouTube has completely transformed education and it's not just
1493 for kids.

You can get a how-to or learn-to anywhere anyplace in 15-, 20-minute Ted Talk types of videos and we encourage our workers to constantly be in that learning mode and the good news is the internet makes that possible.

1498And it's almost like, you know, upending the classroom where1499learning is happening at home in the evenings and the classroom1500becomes a discussion form. That's the new fashion of what we're1501doing.

1502I think the other part that is incumbent on all of us as1503leaders is to mentor others. As much has been given to us, we've1504got to give back to the next generation. I encourage all of us1505-- I know many of our colleagues here do the same -- it's our job1506to mentor the next generation. As we do that, both the1507combination of STEM and mentoring will make the next generation1508ready.

1509 Mr. Costello. That's interesting. So it might be 1510 technology that enables us to teach technology.

1511 Mr. Poonen. Exactly, sir. That's what we hope.

1512 Mr. Costello. Anyone else?

1513 Mr. Masney. From a manufacturing company perspective, we 1514 are investing in our local high schools and STEM programs to help

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1515 the younger generation get interested in science and technology. 1516 We are also working with local universities to make sure 1517 there's an interest as well. So, you know, I personally believe 1518 helping workers, obviously, continuous learning -- lifelong 1519 learning -- there's also an aspect of company helping our 1520 employees be lifetime employable through those kinds of ideas as 1521 well. 1522 Mr. Costello. I appreciate your feedback. I yield back. 1523 Mr. Latta. Gentleman yields back. 1524 The gentleman from South Carolina is recognized for five 1525 minutes. 1526 Thank you, Mr. Chairman. Mr. Duncan. 1527 Siri, hey Siri. I use that as an example in that these 1528 devices are always listening, right. Whether you have an Echo 1529 in your home or some similar device, whether manufacturing has 1530 those devices that, as you say, are all interconnected, or whether you as an individual have a smart TV and internet rumors, true 1531 1532 or not, that that TV is spying on you and sharing that information. 1533 As we move forward with technology and we have a refrigerator 1534 that notices that my milk is low and asks me if I want to order 1535 milk, and I do, sends a signal to the grocery store -- milk, bread, 1536 other things I may need delivered to my home by a autonomous 1537 vehicle, right. 1538 So I consider myself a conservative. There's nobody in this

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room that would say I am not a conservative. But I would actually take it another step further. I am a conservatarian in that I have a libertarian streak in me that it's my information and I own it. But in this scenario that I laid out, who actually controls that data and who owns that data, and at some point, it's the government getting that data and what do they do with it.

Now, data sharing and by buying habits and what Amazon is
sending me through emails or pop-ups that, because they watch my
buying habits and they're recommending certain things, that
benefits me. I get all that.

But I can tell you the constituents in the 3rd District of South Carolina are concerned about who has that information, what they're doing with it and ultimately does it get in the government's hands without any sort of 4th Amendment protection, so to speak.

So I would just love to -- I know, Mr. Poonen, you were talking about some of that earlier. I would just like to expound on that. Who owns that data and how can I assure my constituents that that data is not going to be used wrongly.

And then I would also like to get back out on that tangent because you have got proprietary information and corporations, and we all know that China got the plans for the F-35. China has gotten plans for a lot of the military components

1561 China has gotten plans for a lot of the military component 1562 with the best safeguards of cybersecurity in place by our

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1563 government, right, who has access to all of you all to create those 1564 platforms for security.

So I would like to talk about not only individual privacy and data ownership but also how do we keep China from -- or a Chinese company, and I am not just singling China out but from going to BMW or Magna or some sort of manufacturer in the 3rd District and getting proprietary information as well and creating a competing product.

1571Mr. Poonen. Yes. Very briefly, and then allow time for my1572other colleagues, too.

1573 This is a very hard topic. I would be smug if I said we have 1574 all the answers today. This is going to require continued 1575 innovation and collaboration with the government.

1576 I would say there's a family of problems that are related 1577 to predictive maintenance of machines that are positive.

For example, if the refrigerator or the washing machine is about to, you know, kind of, you know, decrepit and you need someone to come and help you in that, that's a family of problems -- that people are probably less concerned. The data on that machine probably needs to be encrypted.

But as soon as you have things that are voice recognition, camera related, privacy concerns, and we encourage consumers, certainly enterprises also, to be extremely cautious.

1586

You can turn the camera off on your TV. You can certainly

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1587 unplug Alexa when you need to and get appropriate cautions on how 1588 you handle these consumer devices.

1589 Mr. Duncan. But that smart TV is monitoring all of your 1590 viewing habits.

1591 Exactly. So this is going to be one of those Mr. Poonen. 1592 places where a combination of encryption, a combination of 1593 technologies, and I am with you. Consumer privacy -- the consumer 1594 The way in which they interact with enterprises owns that data. 1595 -- most of our focus has been on the enterprise use of this. But 1596 the consumer part of it is a huge problem that needs to be solved 1597 together and there's no easy answer for much of this because we 1598 are just beginning to scratch the surface of many of the topics 1599 that are way out there.

In the essence of time, we know China took the 1600 Mr. Duncan. 1601 plans for the F-35, so to speak, and government was involved. How 1602 do private industry -- how can they have some assurance that their 1603 proprietary information is sheltered from their competitors? 1604 Mr. Poonen. We are seeing the shift from assuming that we 1605 can prevent an enemy, if you will, from getting in to being able 1606 to detect that as quickly as possible.

1607 So if you think about what is your mitigation plan if you 1608 assume a thesis of you'll prevent attack from occurring, you have 1609 a very different outcome in that strategy and that plan that if 1610 you assume that you will not be able to prevent an attack and so

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1611 now your strategy is going to be to detect that as quickly as 1612 possible, to shut down that intrusion, and then to take the 1613 corrective actions from that point forward but detecting that as 1614 soon as possible.

1615 So going from protecting to detecting and then taking a 1616 counter measure as quickly as possible in every sense of that word 1617 I think is a shift we are seeing right now. It's no longer, as 1618 you pointed out, the best resources on the planet in some instances 1619 cannot protect that attack from occurring. So let's focus more 1620 on leveraging all the technologies spoken about here -- machine 1621 learning, artificial intelligence, technologies like deep packet 1622 inspection, over packets on the network, to be able to detect that 1623 if that is occurring.

With regard to in-home, I think similarly we are going to see -- technology has been used for a while in the network space called deep packet inspection where why not have a single source of truth of the information that's leaving my home.

So what products are sharing what information with whom, and imagine if I had a dashboard that I could go to a portal on a web page in my home and I could see, well, I shut that TV -- I don't what that camera on that TV sharing information. Is in fact that data going out over my network or not, and those kind of dashboards so that we can have -- enjoy, all of us, the convenience associated with sharing the information but have the integrity and single

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1635 source of truth to understand what actually is being shared, and 1636 I, you know, agree with the number of devices and the prolific 1637 nature of this that thinking that we are going to be able to control 1638 that because we were told it works a certain way is not going to 1639 be sufficient. 1640 Mr. Duncan. I guess my constituents would say, is Big 1641 Brother going to call me or send me a notice and say that your 1642 thermostat was set on 72 when you left the house today and you 1643 have over utilized your allotment of electricity for the day. Do 1644 you see what I am saying? 1645 I do. Mr. Poonen. 1646 [Simultaneous speaking.] 1647 Mr. Duncan. -- - be going and that's a true concern. I think the best answer to that is to use all 1648 Mr. Poonen. 1649 the mechanisms I just mentioned and more to come to ensure that 1650 that's your option -- that you're informed enough to -- it's your choice to share that information for a benefit gained. 1651 I am way over time, Mr. Chairman. 1652 Mr. Duncan. Thanks for 1653 leniency. 1654 Thank you very much. Mr. Latta. 1655 The chair now recognizes the gentleman from Texas for five 1656 minutes. 1657 Thank you, Mr. Chairman. I thank our witnesses Mr. Green. 1658 for being here.

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1659 Sorry we have other committees -- the Energy Committee 1660 upstairs and so I am jumping back and forth.

When I first saw the hearing, and that's why I appreciate this subcommittee -- the internet of things -- I thought, what in the devil is the internet of things. I cleaned up my speech after the president didn't.

But what is it? And thank goodness I have young staff to explain to me. I am glad you're having the hearing because it makes some of us who don't typically live with these things shed light on different aspects of the smart manufacturing and the internet of things.

1670 One of our witnesses mentioned manufacturing as one of the 1671 sectors that is investing the most in IOT. I have a district 1672 that's predominantly petrochemical refineries, chemical plants, 1673 extraction, and I know they're looking for every way they can using 1674 technology to both to produce their product safely or cleaner and 1675 doing more smart manufacturing can make operations both 1676 environmental safer and more efficient. But Congress needs to 1677 do more to prepare our workforce for those changing needs and 1678 manufacturers.

1679 Mr. Kurfess, you mentioned in your testimony importance of 1680 instilling a culture of lifelong learning and of helping to train 1681 our manufacturing workforce in the data science and IT skills that 1682 workers need. Some people that need job training the most are

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1683 the unemployed and one of the biggest obstacles they face getting 1684 into that technical training is the cost of it.

1685 Can you elaborate on possible ways Congress can help this 1686 technical training be made more affordable as well as help support 1687 a culture of lifelong learning broadly?

1688 Mr. Kurfess. Sure. I would be very happy to do that,1689 Congressman.

You know, in terms of -- I know that there are a lot of initiatives that are really supporting the community colleges. These are the two-year colleges and so forth. They're very cost effective for the training of the workforce and so forth and there's a lot of leveraging that goes on there.

We heard about some of the online courses, you know, that are available today, even via YouTube and so forth. And actually, our -- at least our younger generation they learn and they think in a different way, right.

1699 So, you know, when I was a student I might have had one book 1700 to look at or maybe two books to look at. Now they go out there 1701 and they get, you know, 10, 20, 30 different examples and so 1702 forth.

1703 So, really, not only just saying yes, you know, we could make 1704 sure that we can, you know, support the community colleges and 1705 some of the professional societies that have, you know, these 1706 types of course offering technical training offering but also the

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ability to basically say yeah, let's make sure that we are starting
to leverage some of these new approaches to teaching and so forth
and that we understand that they're out there so that it comes
out there very quickly.

And by the way, these are also very important not just because they're lower cost but they're very nimble. They can respond quickly to new technology as it comes along.

So, you know, if you have some YouTube videos out there --IT mean, you can -- you know, you can, you know, learn anything from fixing, you know, a faucet, you know, all the way to, you know, hey, let's go do a calculus problem, right.

1718 But as new technology comes along, I mean, it's amazing, 1719 right. You can go off, go to You Tube. You can go to some of 1720 these different courses, even -- even, you know, MOOCs, these 1721 massively online courses and so forth that some institutions offer 1722 for free, right. And so how do we promote that, how do we then 1723 -- once you have that, I think the next key thing is certification. 1724 Yes, you are certified in that course. So that when they go to 1725 your company -- and by the way, it's interesting, when I think 1726 of -- people think manufacturing, make a car. Those petro 1727 chemical plants are enormous manufacturers within the United 1728 States.

And so how do we know, right, when that company says yeah, I want to hire somebody that yeah, this person has the right

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1731 credentials. It's great that they have a degree from, let's say,
1732 a Georgia Tech, but what about just some of the smaller credentials
1733 that are going along. So a lot of that credentialing and getting
1734 back to some of the standards that we are looking at.

1735 Mr. Green. Well, I appreciate that.

1736 I actually have a community college in our area who partners 1737 with the petro chemical industry -- San Jacinto College in east 1738 Harris County, Lee College in Baytown, because of the dominance 1739 of that industry, and I've been out there and they're doing --1740 and a number of my other community colleges in our area developing 1741 the same thing because you just don't go get your Associate's or 1742 your Bachelor's or anything. You need to continue to look at 1743 what's new, and I was there on campus one time and the -- a young 1744 man had about three different certifications, and he was getting 1745 offers of over \$150,000 at a Shell refinery or a LyondellBasell 1746 refinery or chemical plants.

1747 So it's a way that someone -- but you have to continue to 1748 keep up with your industry and that's what community colleges can 1749 do.

1750So I appreciate -- Mr. Chairman, thank you for the time.1751Mr. Latta. Well, thank you very much. The gentleman yields1752back. The chair now recognizes the gentleman from Indiana for1753five minutes.

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1754

Mr. Bucshon. Thank you, Mr. Chairman.

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1755 Mr. Poonen, I am going to primarily talk with you and some 1756 of the other about security. Mostly, it seems to me, when we're 1757 talking about security we are talking about software and other 1758 -- and access and things like that -- passwords and all of that. 1759 But you probably saw in the news recently that in some areas 1760 across the country there were some communities and police 1761 departments that took down their security cameras because of 1762 concerns of where that products was made, and it was made overseas 1763 and so there was some question not about that it was connected to the internet but the actual hardware itself and whether that 1764 1765 was compromised.

What are we doing -- and I know -- there's some things I know that we do at the federal government level to ensure, for example, that chips that are used in Defense Department products are not compromised, so to speak, but worldwide and even in the U.S. some people estimate as many as 10 to 15 percent of computer -- the hardware, like the silicon chips, are actually counterfeit.

1772 What -- that's an area I think we should also look at. What 1773 are we doing there?

1774 Mr. Poonen. I think it's absolutely wise, sir. 1775 I think that when you think about security it absolutely is 1776 in all of those layers. You need a multi layered, whether it's 1777 the hardware or the software, whether it was the service, was the 1778 people.

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1779And listen, capitalism works only if the entire world is a1780level playing field and when some countries are not necessarily1781playing by that I think it's absolutely the wise policy, whether1782it's the FBI, whether it's the appropriate agencies, to ensure1783that our products, whether they're bought for a foreign party,1784don't have embedded components, hardware or others, that could1785potentially compromise the security. So --

1786 Mr. Bucshon. I can tell you probably know and I know this 1787 myself, sometimes it takes an electron microscope and people that 1788 understand it to detect these problems with just -- with chips 1789 and stuff.

1790 Mr. Poonen. Yes, absolutely.

1791 Mr. Bucshon. I mean, it's pretty sophisticated.

Mr. Poonen. Yes, and that -- there's absolutely that -evidence of that happening. I think the appropriate scrutiny --I am not a protectionist in terms of the way in which we think about the economy. We do believe in free market. But it has to be one with a level playing field.

So many of the governments that have been focused on this, certainly in the United States and Israel, that have had this have got a very good way of looking at the ways in which many foreign governments are building technologies, and without naming certain countries, we've got to continue that diligence, because whether it's the camera technology, whether it's voice recognition, the

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1803 types of things that could leave us vulnerable, we've got to make 1804 sure we've got the most protection. We fully -- we work very 1805 closely, both the industry and the government, the agencies, it 1806 That's probably a topic we haven't talked ensure that happens. 1807 I am very glad that this committee is focusing a lot on about. 1808 security. Security is probably one of the key topics in this 1809 entire topic of IOT that needs even more and more focus.

1810 Mr. Bucshon. Yes, because, you know, I mean, it is a global 1811 marketplace and I am in favor of that. I am a free market person 1812 also. I think we all are.

1813 But we also, from our jobs' perspective as members of 1814 congress we have consider national security-related risks and 1815 portals of entry into our -- that can -- you know, and the biggest 1816 portal of entry -- port of entry that we have is our -- is our 1817 people using connected devices, maybe even at their homes, right. 1818 For example, say someone works -- I will just -- say they 1819 work at the NSA and they deal with classified material every day 1820 that we don't want people to know about. But when they go home 1821 they have all their devices at home are all connected and who knows 1822 who's listening.

And, you know, and even though they're not supposed to -you know, what if they're just, you know, pontificating among even themselves about the day's activities? I mean, it's hard to know. So I have pretty significant concerns about on the hardware

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1827 side, I mean, about -- because once we are able to mitigate other 1828 things, people are smart. They're going to be one step -- you're 1829 already too late when the hardware itself is compromised. Does 1830 that make any sense?

1831 Mr. Bianculli. Yeah. I am just going to add it absolutely 1832 does make sense, Congressman. If I could add -- if I could 1833 suggest, we could break the problem down to two components.

1834 One is around the counterfeit side of things. So these are 1835 counterfeit chips or, you know, that are made overseas, copying 1836 our technology, and as you pointed out, you need somebody with 1837 sophisticated technology to check that.

1838 But what I would say is that actually IOT is a mechanism for 1839 auditing that because if I am -- - I mean we're seeing this occur today, if I'm a manufacturer -- a semiconductor manufacturer of 1840 1841 those chips, I can have each one of those chips report back when 1842 they connect as a -- just a basically a heart -- a pulse to say 1843 that that device is present, and if I see that coming from more 1844 devices than I have shipped, I've got an indicator that there's 1845 an alternate end around from a supply chain perspective. Someone 1846 else is putting -- injecting, if you will, these chips into the 1847 supply chain that aren't coming from my factory.

1848 So it's sort of an IOT connected auditing mechanism. I think 1849 that represents one level of -- certainly compromises economics 1850 but is a little bit lower on the threat level compared to, as you

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1851 were suggesting, information that's being sent -- that's actually 1852 being captured we don't know it -- the example you gave around 1853 the device in the home connecting back to the network or a video 1854 camera in a municipality that's sending information back to 1855 individuals that we don't want it to go to.

And there, I think, we -- and we are -- a number of companies working on networking technology that can detect if information is being sent that is -- that is different than what we intended to be sent.

1860 And I think if we can -- if we can audit the network, if you 1861 will, the pipe of data that's being sent to see what's actually 1862 being sent versus what we've authorized, and at the same time we 1863 can continue to invest and drive in IOT. So all of our devices, 1864 for instance, that are connected out in the field can connect back, 1865 we can literally count the devices we've shipped. We can count 1866 the devices we see. And if there's more devices we see than we've 1867 shipped then something else is going on.

1868So those, I think, are perhaps two ways to look at it.1869Certainly a complicated problem, as our colleagues have pointed1870out. But a food for thought, perhaps.1871Mr. Bucshon. Okay. Thank you.1872I yield back, Mr. Chairman.

1873 Mr. Latta. The gentleman yields back.

1874 The gentleman from California is recognized for five

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1875 minutes.

1876 Mr. Cardenas. Thank you, Chairman Latta and Ranking Member1877 Schakowsky, for calling this hearing.

1878As a former small business owner myself, I know that a1879business that is not growing and evolving is a business that is1880not succeeding.

As an engineer, I've studied the rise and proliferation of connected devices and for the potential to help businesses and government evolve and better serve their consumers and constituents.

For example, a company in my district that testified last June in this hearing on the internet of things, Louroe Electronics uses connected microphones and sensors to help protect property and also help law enforcement detect and rapidly respond to gunshots.

1890On the public service side, the internet of things technology1891has helped local governments and firefighters monitor and prevent1892and fight back firefighters in southern California, for example.1893Recently, the House passed my amendment to study the use of1894drones to detect and fight wildfires. However, I also know that1895as with any rapid-growing technology we must encourage innovation1896smartly, responsibly, and with our eyes wide open.

1897We are constantly learning that virtually any connection can1898be hacked. So cyber security is an area that businesses and

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1899 government will have to pay extremely close attention to and 1900 invest a lot of resources.

1901Another issue that we need to hold our businesses to a high1902standard on is workforce preparedness. As our companies evolve,1903our workforce must necessarily evolve as well.

1904Ideally, this evolution will come in the form of education1905and retraining. This was an important issue that I brought up1906during our markup of the SELF DRIVE Act and it's an important issue1907in every environment.

1908 For example, southern California happens to be -- I was told 1909 when I got elected to Congress I was reminded that southern 1910 California is the largest manufacturing area in the entire 1911 country. I was pleased and surprised to hear that. So this is 1912 an issue that not only is important to my district but important 1913 to one of the biggest economies in the world, which is California. 1914 My first question is to Dr. Kurfess. You have the advantage 1915 of a bird's eye view of the industrial internet of things through 1916 your work with a variety of companies.

1917So can you describe briefly what practices you've seen that1918help workers adapt to and learn how to better use new technologies?1919Mr. Kurfess. Sure. That's -- it's relatively1920straightforward. Some of the practices that are out there1921actually get to some of the discussions we've had about just1922hygiene, right. You know, don't plug your phone, you know, into

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1923the million-dollar machine tool out there because it might have1924a virus on it and so forth. But some of the other practices really1925go along the lines of, you know, understanding what people are1926comfortable with, you know, in terms of using and so forth and1927letting them make use of that technology in place.

As I said before, we actually have developed some software where you're doing a Pikeman type of program -- you know, you're looking for the guy to try and capture. But that guy you're trying to capture is a flaw in your production cycle and so forth and you capture it.

1933 So you actually start to bring these together. The internet 1934 of things -- people are very comfortable in general. It just 1935 doesn't matter who you are. People have the smart phones now and 1936 they're very comfortable using it.

1937And so the idea really is yeah, can you bring that comfort1938together so that, you know, they make use of it in a very easy1939and natural way.

So that's one of the things. The other thing, again, and we've heard from several companies here, again, just continuous learning, you know, to make it easy, to make -- you make it rewarded, to provide the time so that the people in the plant can do some learning.

1945And we are not talking hours and hours of time. Typically,1946it's just yeah, just take a look at this thing -- you know, we

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1947 can track your progress and so forth and, you know, making sure 1948 that they're up to speed on what a company needs to have them up 1949 to speed on -- whatever that might be.

1950Today it's going to be, and again, you know, coming out of1951California you realize this -- whatever's going on today may not1952make a whole lot of difference tomorrow in terms of technology.1953That's how rapidly things are changing.

1954 Mr. Cardenas. It's interesting that you describe the 1955 example of the cell phone and how that could interfere with the 1956 opportunity to, unfortunately, have an infiltration in your 1957 system.

1958 I learned, again, through this committee is -- one of the 1959 subcommittees on health, is that some hospitals, and a lot of 1960 people now realize that infections -- if you're going to get an 1961 infection, probably going to get it a hospital more than anywhere 1962 else -- that it wasn't some incredibly expensive process to bring 1963 down the infection rate I hospitals other thank having the 1964 discipline of everybody washing their hands at every opportunity. 1965 Something as simple as soap.

But what I am getting at is I think it's important for us to teach the next generation of workforce that even though they find these things to be so darn convenient and think that it's the answer to everything. It actually, if not handled properly, with simple measures you could actually cause a disaster or

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1971 catastrophe that is unintended.

1975

1972 So I think it's important for us to realize that sometimes 1973 the answers are complicated. Sometimes the answers are really 1974 simple about basic discipline.

Thank you very much, and I yield back my time.

1976 Mr. Latta. Thank you very much. The gentleman yields back.
1977 The chair now recognizes the gentleman from Florida for five
1978 minutes.

1979 Mr. Bilirakis. Thank you, Mr. Chairman. I appreciate it,1980 and thanks for the testimony.

1981 I was at the VA Committee -- the joint VA Committee hearing.1982 So I apologize for being late.

1983I have a couple questions. The first one for Mr. Bianculli1984-- in your testimony you state that industrial IOT-based solutions1985are allowing companies to create jobs. One of the big concerns1986we are facing is automation replacing jobs. So can you please1987explain to us how these solutions help create jobs?

Mr. Bianculli. Sure. Yeah, I think there's sort of a micro and a macro view on that. The micro one I mentioned a little bit earlier around machines working with workers to help them get their jobs done more effectively.

And I think when we think about that, we have a tendency to think of the brawn side of that, meaning that the physical movement of goods and that's for sure a part of it.

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1995The other part of it is that the brain or the intelligence1996are an assistant that can work along the worker. So we mentioned1997wearable technology, augmented reality, being able to put1998information right up in front of the user.

And as this starts to assist you, that should create more job satisfaction, a better work environment. It also, in addition to increasing quality and having benefit to the bottom line, it reduces the cost of getting that job done.

2003 And so if I shift from the micro perspective over to macro, 2004 as we reduce the cost of getting that job done, we become more 2005 competitive on a global basis, thereby bringing jobs back in.

So if we look at any one instance we could point to well, if we are reducing the cost of labor that -- some might say that's reducing the number of jobs. I would say it's increasing the efficiency of an individual and thereby increasing efficiency of that individual has the macro effect of making us more competitive on a global stage.

And I think that we are starting -- I mean, it's happening already. We are starting to see that bear itself out. The other thing we are starting to see with the on-demand economy that we mentioned earlier is the peaks are getting peakier, if you will. If you look at the number of shipments that are happening from manufacturing facilities or from fulfilment centers in the November to January time frame -- in some cases, you know, you

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2019 see this in the headlines -- transportation carriers, retailers, 2020 are doubling or tripling their workforce to be able to handle that 2021 peak demand.

And so when you bring that influx of workers in, if it takes two week to train somebody how to do that job, you're a third of the way through that peak cycle.

2025 So leveraging this technology so that someone can be 2026 functional and up and running in an hour and be as skilled or as 2027 capable as someone that's been doing it for several weeks also 2028 becomes very important.

2029 So I think if we view it that way and look at the bigger 2030 picture over the longer time horizon, there's early indicators 2031 that what I just described is starting to happen and I think we 2032 should lean in and accelerate to take advantage of that for the 2033 country. Thanks.

2034

Mr. Bilirakis. Thank you. Good answer.

2035 In your testimony, Mr. Masney, you note that, and I quote, 2036 "the cost to achieve a full deployment of IOT throughout an 2037 enterprise can be quite daunting," and suggest that lowering cost 2038 -- those costs would help ensure the deployment of the IOT. 2039 What are some of the ways policy changes could help? 2040 Mr. Masney. Certainly. Looking at ways to reduce the cost 2041 per unit of a sensor or technology can help spur investment into 2042 the -- into IOT, and it's not just one thing. It's It's sensors.

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91 2043 It's systems. It's investment in PLCs. It's storage. 2044 programming and those kinds of things. 2045 So, certainly, looking at ways that we can spur innovation, 2046 get products produced at a lower price than manufacturing 2047 companies can consume and deploy at a lower cost point, especially in a business like ours which is very capital intensive, is going 2048 2049 to be incredibly helpful to move IOT forward. 2050 Mr. Bilirakis. Very good. Thank you. 2051 Mr. Chairman, I appreciate you holding this hearing. Every 2052 informative and I will yield back the balance of my time. 2053 Thank you very much. The gentleman yields back Mr. Latta. 2054 the balance of his time. 2055 And seeing that there are no further members wishing to ask questions, I want to again thank all of our witnesses for your 2056 2057 great testimony. 2058 Before we conclude, I would like to include the following 2059 document to be submitted for the record by unanimous consent --2060 a letter from the Electronic Privacy Information Center. 2061 And hearing no objection, that letter is part of the record. 2062 [The information follows:] 2063 ***********COMMITTEE INSERT 5********* 2064

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2065 Mr. Latta. Pursuant to committee rules, I remind members that 2066 they have 10 business days to submit additional questions for the 2067 record and I ask the witnesses submit their response within 10 2068 business days upon receipt of the questions. 2069 And without any objection, the committee will stand 2070 adjourned. 2071 Thank you very much. 2072 [Whereupon, at 11:46 a.m., the committee was adjourned.]